



Electric Motors

Motor Manual

hoyermotors.com

Manual

HOYER
MOTORS

Motor Manual

General

This manual concerns the following types of standard induction motors from Hoyer:

HMA3, HMC3, HMA2, HMC2, HMD, HMT, MS, Y2E1, Y2E2, YDT
 These motors are manufactured in accordance with IEC/EN 60034-4 and IEC/EN 60072.

Motors are rated for the ambient temperature range -20°C to +40°C and site altitudes ≤1000 m above sea level.

Low-voltage motors are components for installation in machinery. They are CE marked according to the Low Voltage Directive 2014/35/EU.

Motors not fulfilling the IE3 efficiency level must be equipped with a variable speed drive when used in EU.

Transport and storage

Check the motor for external damage immediately upon receipt and, if found, inform the forwarding agent right away. Check all rating plate data, and compare it with the requirement of the motor.

Turn the shaft by hand to check free rotation, remove transport locking if used.

Transport locking must be used again for internal transport also. It is also important that transport locking is used when motors are transported mounted on equipment.

All motors should be stored indoors, in dry, vibration- and dust-free conditions.

Lifting eyebolts must be tightened before use. Damaged eyebolts must not be used, check before use. Lifting eyes at motor must not be used to lift the motor when it is attached to other equipment.

Before commissioning, measure the insulation impedance. If values are ≤ 10MΩ at 25°C, the winding must be oven dried. The insulation resistance reference is halved for each 20°C rise in motor temperature.

It is recommended that shafts are rotated periodically by hand to prevent grease migration.

Installation

The motor must be fixed on a stable, clear and flat foundation. It must be sufficiently rigid to withstand possible short circuit forces.

It is important to ensure that the mounting conditions do not cause resonance with the rotational frequency and the doubled supply frequency.

Only mount or remove drive components (pulley, coupling,

etc.) using suitable tools, never hit the drive components with a hammer as this will cause damage to the bearing.

The motor are balancing with half key, ensure that the drive components are also the same.

Correct alignment is essential to avoid bearing, vibration and shaft failure.

Use appropriate methods for alignment.

Re-check the alignment after the final tightening of the bolts or studs.

Check that drain holes and plugs face downwards. We recommend opening the drain hole for motors placed outdoors and not running 24 hours / day, so that the motor can breathe, thus ensuring a dry motor.

Electrical connection

Work is only permitted to be carried out by qualified specialists and must to be carried out in accordance with local regulations.

Before work commences, ensure that all power is switched off and cannot be switched on again. This also applies to the auxiliary power circuits, e.g. anti-condense heaters.

Check that supply voltage and frequency are the same as rated data.

Motors can be used with a supply deviation of ± 5% voltage and ± 2% frequency, according to IEC60034-1.

Connection diagrams for main supply and accessory as PTC or heater are located inside the terminal box.

Connections must be made in such a way as to ensure that a permanently safe electrical connection is maintained, both for the main supply and the earth connection.

We recommend that crimped connections are made in accordance with IEC 60352-2.

Tightening torques for terminal board screws:

Thread	M5	M6	M8	M10	M12	M16	M20	M24
T.(Nm)	2.5	3.5	7	12	18	35	55	80

Ensure that the terminal box is clean and dry.

Unused glands must be closed with blind caps.

Check the terminal box gasket before it is remounted.

Maintenance

Inspect the motor at regular intervals, keep it clean and ensure free ventilation air flow, check the condition of shaft seals and replace if necessary. Both electrical and mechanical

connections must be checked and tightened if necessary. Bearing size and type are specified on the rating plate. Motor types HMA3 and HMC3 is as standard with lifetime greased bearings in motors size ≤180 for cast iron and size ≤132 for aluminium. Motor types HMA2 and HMC2 is as standard with lifetime greased bearing in motors size ≤225. Motor types MS and Y2E is as standard with lifetime greased bearing in motors size ≤160.

Typical duty hours for lifetime lubricated bearings.

Frame size	Poles	Typical lifetime
56 - 160	2 - 8	40,000h
180	2	35,000h
200	2	27,000h
225	2	23,000h
180 - 225	4 - 8	40,000h

Motors with a re-greasing system must be lubricated with high quality lithium complex grease, NLGI grade 2 or 3, with a temperature range of between -40°C to +150°C. Motors are normal fitted with a data plate with greasing information; if it is missing use the following re-greasing intervals.

Frame size	Grease (g)	2 pole (h)	4 pole (h)	6 pole (h)	8 pole (h)
160	20	4200	7000	8500	8500
180	20	4200	7000	8500	8500
200	25	3100	6500	8500	8500
225	25	3100	6500	8500	8500
250	35	2000	6000	7000	7000
280	35	2000	6000	7000	7000
315	50	1500	5500	6500	6500
355	60	1000	4000	5000	6000
400	80	800	3000	4000	6000

Grease the motor while running, open the grease outlet plug and let the motor run 1-2 hours before the outlet grease plug is closed again.

Grease the motor for the first time during commissioning.

The following applies in general for both lifetime lubricated and re-lubricated bearings:

At 60Hz the time will be reduced by app. 20%.

Data for vertically mounted motors are half of the above values.

The table values are based on an ambient temperature of 25°C. The values must be halved for every 15K increase in bearing temperature.

Higher speed operations, e.g. frequency converter drive will require shorter greasing intervals. Typically, doubling the speed will reduce the values by 50%.

Special note for Atex Zone 22 and nA motors

Designation of motor according to IEC standard:

II 3D Ex tc IIIB T120°C

II 3G Ex nA IIC T3

The hazardous 3-phase asynchronous motors are in accordance with International standard IEC 60079-31 and IEC 60079-15.

Only one electrical installation may be installed in one specified area (zone).

Only certificated cable glands may be used. Unused glands must be closed.

Connections must be made in such a way as to ensure that a permanently safe electrical connection is maintained, both for the main supply and earth connection.

Installations must be in accordance with actual standards for installation in hazardous area.

It is recommended that the IEC standard is followed according to temperature and dust on the motor surface.

The use of motors with so much surface dust that the motor temperature increases is not permitted.

Regularly cleaning is recommended.

The radial shaft sealing ring is part of the ATEX certification. It is important that the ring is always intact.

The shaft sealing must be regularly checked, and if dry it must be lubricated. It is recommended that the seal is re-lubricated regularly.

Always use the original seal ring when replaced.

Replacing bearings also means replacing the seals.

All machines must be inspected regularly for mechanical damage.

The user is responsible for changing parts in accordance with the lifetime of parts, in particular: bearings, grease and lubrication of shaft sealing.

Maintenance, repairs and replacement on this type must only be carried out by qualified specialists.

HOYER

EXCEEDING EXPECTATIONS

Hoyer Motors, Motor Manual, April 2019

Head Offices

Denmark
Over Hadstensevej 42 · DK-8370 Hadsten
T +45 86 98 21 11 · F +45 86 98 17 79
CVR no. 17 63 06 95
hoyermotors@hoyermotors.com
hoyermotors.com

China

19 Jingwu Middle Road · Beilun District
Ningbo 315821 · Zhejiang
T +86 574 26 28 15 77 · F + 86 574 2628 1573
hoyermotors@hoyermotors.cn
hoyermotors.cn

Branch Offices

Germany
Landsberger Straße 155 · 80687 München
T +49 89 700 88 235 · F +49 89 543 56 333
germany@hoyermotors.com
hoyermotors.com

Sweden

Liljeholmsstranden 5 · PO box 44017
SE-100 73 Stockholm
T +46 8 446 877 13
sweden@hoyermotors.com
hoyermotors.com

Benelux

Vasteland 78 · 3011 BN, Rotterdam
Tel. +31 10 420 35 20 · Fax.+31 10 420 44 51
benelux@hoyermotors.com
hoyermotors.com

Korea

302ho · Code square · 3150-1 · Daejeo 2-dong
Gangseo-gu · Busan · Korea
T +82 51 996 0251 · F +82 51 996 0252
korea@hoyermotors.com
hoyermotors.com